

THERMX® CG923

PCT

Thermx® CG923 is a 20% glass fiber reinforced and flame retardant polycyclohexylenedimethylene terephthalate for injection molding.

Product information

Resin Identification	PCT-GF20	ISO 1043
Part Marking Code	>PCT-GF20<	ISO 11469

Rheological properties

Moulding shrinkage, parallel	0.4 %	ISO 294-4, 2577
Moulding shrinkage, normal	0.9 %	ISO 294-4, 2577

Typical mechanical properties

Tensile modulus	8000 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	100 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	1.8 %	ISO 527-1/-2
Flexural modulus	7200 MPa	ISO 178
Flexural strength	140 MPa	ISO 178
Charpy impact strength, 23°C	30 kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	5 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	5 kJ/m ²	ISO 180/1A
Poisson's ratio	0.34 ^[C]	

[C]: Calculated

Thermal properties

Melting temperature, 10°C/min	285 °C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	235 °C	ISO 75-1/-2
Coefficient of linear thermal expansion (CLTE), parallel	15 E-6/K	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	110 E-6/K	ISO 11359-1/-2

Flammability

Burning Behav. at 1.5mm nom. thickn.	V-0 class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10

Physical/Other properties

Density	1570 kg/m ³	ISO 1183
---------	------------------------	----------

Characteristics

Processing	Injection Moulding
Delivery form	Pellets
Special characteristics	Flame retardant, Chemical resistant

THERMX® CG923

PCT

Additional information

Injection molding

Preprocessing

Drying Recommended = Yes
Drying Temperature = 95 °C
Drying Time, Dehumidified Dryer = 4-6h
Processing Moisture Content = <0.03 %

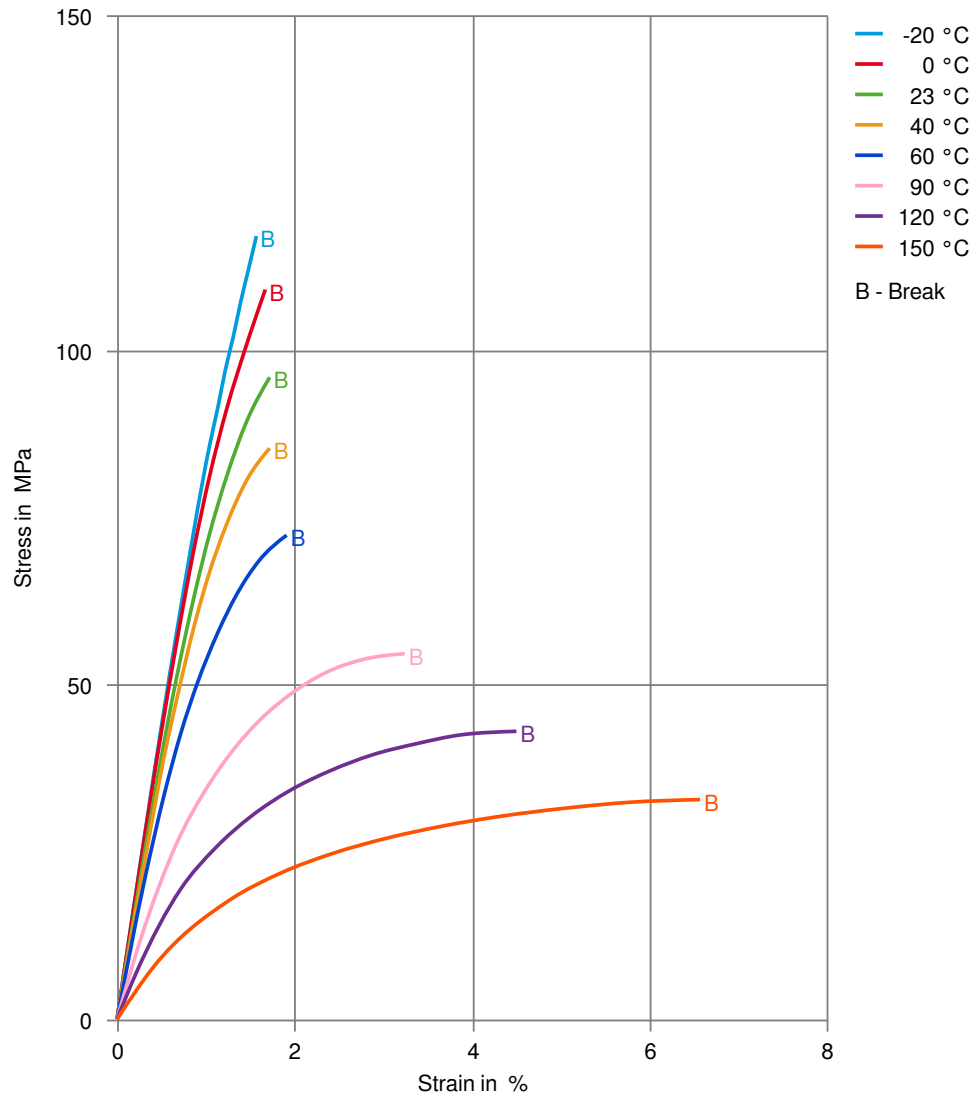
Processing

Melt Temperature Optimum = 300 °C
Melt Temperature Range = 295-310 °C
Mold Temperature Optimum = 100 °C
Mold Temperature Range = 80-120 °C

THERMX® CG923

PCT

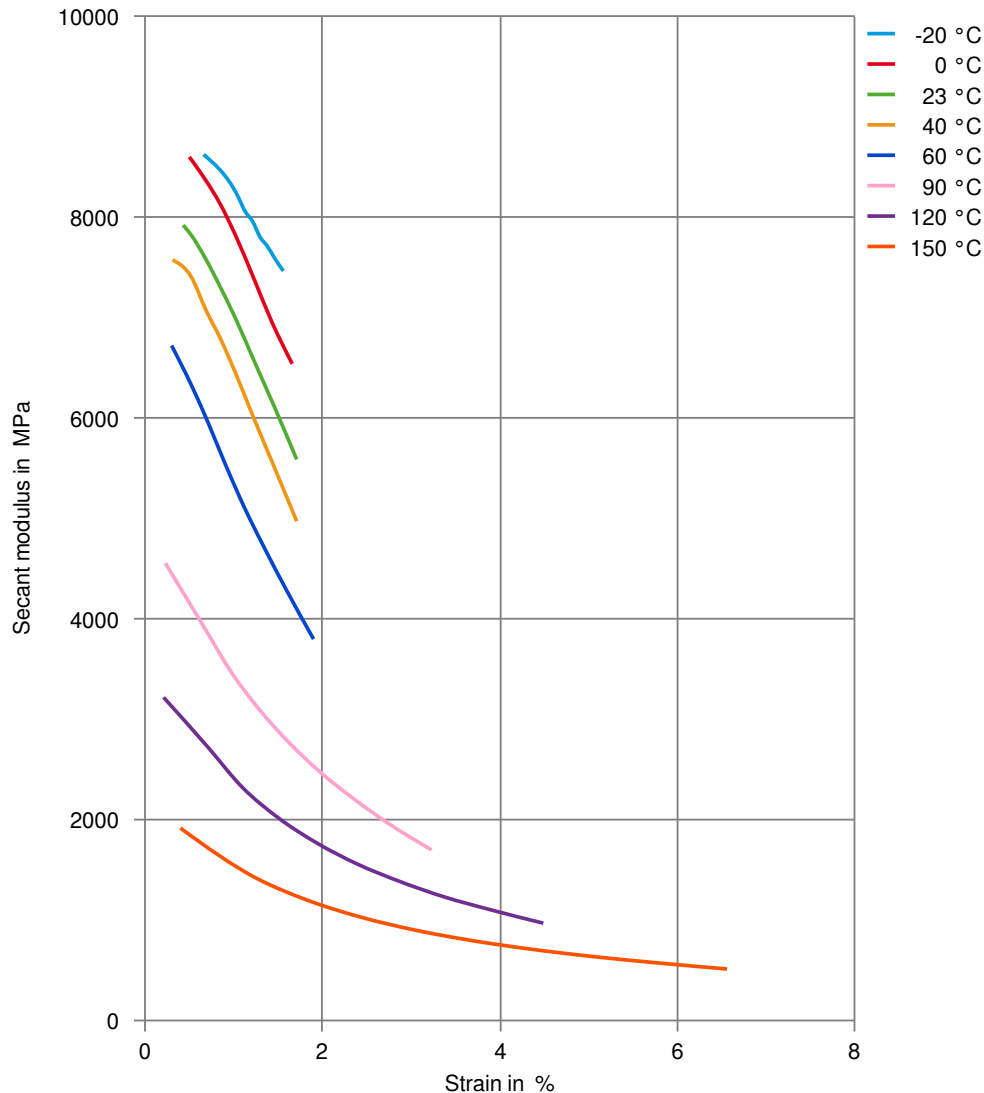
Stress-strain



THERMX® CG923

PCT

Secant modulus-strain



Printed: 2025-05-30

Page: 4 of 4

Revised: 2024-05-15 Source: Celanese Materials Database

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colourants or other additives may cause significant variations in data values. Properties of moulded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.

© 2025 Celanese or its affiliates. All rights reserved. Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademarks of Celanese or its affiliates. Fortron is a registered trademark of Fortron Industries LLC.